



 UNCOATED RECYCLED PAPERBOARD

ES Natural™

The ideal solution for folding carton and other packaging applications where sustainable paperboard products in a natural brown color are desired.

ES means Environmentally Smart.

GREIF®

PACKAGING SUCCESS TOGETHER®

www.greif.com

ES Natural™ utilizes advanced cleaning technology to produce a low density 100% recycled fiber paperboard

FSC, SFI, PEFC Certified

FEATURES

- ✓ 100% FSC recycled fiber
- ✓ Available in calipers from 12pt to 30pt
- ✓ Lower basis weight than standard bending chip
- ✓ Suitable for use in contact with dry foods
- ✓ Suitable for freezer applications
- ✓ Exceptional print surface
- ✓ Engineered fiber construction
- ✓ Clean kraft appearance
- ✓ Regular production cycle
- ✓ World class customer service
- ✓ Made in the USA
- ✓ Manufactured at our Sweetwater Mill in Austell, GA

BENEFITS

- ✓ Meets/Exceeds customer requests for environmentally responsible packaging
- ✓ Offers real \$/MSF savings caliper to caliper
- ✓ Maintains integrity during freeze/thaw cycle
- ✓ Can be printed on flexo, offset, gravure, and digital
- ✓ Smooth print surface for a more consistent ink lay-down
- ✓ Environmentally friendly look
- ✓ No long lead times
- ✓ Quick response for order confirmations, delivery dates, inquiry follow-up
- ✓ Knowledgeable sales representatives who's Job #1 is your packaging success

TYPICAL SPECIFICATIONS

Caliper	0.012	0.014	0.016	0.018	0.020	0.022	0.024	0.026	0.028	0.030
Basis Weight (lbs/msf)	44	48	55	62	68	75	83	90	97	105
Density	3.7	3.4	3.4	3.4	3.4	3.4	3.5	3.5	3.5	3.5
Moisture	7.0	7.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0
MD Stiffness (taber)	75	100	150	200	275	330	390	430	450	475
CD Stiffness	20	25	40	60	85	115	145	160	170	180

📍 For more information: Jeff.hilkert@greif.com or James.hare@greif.com



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